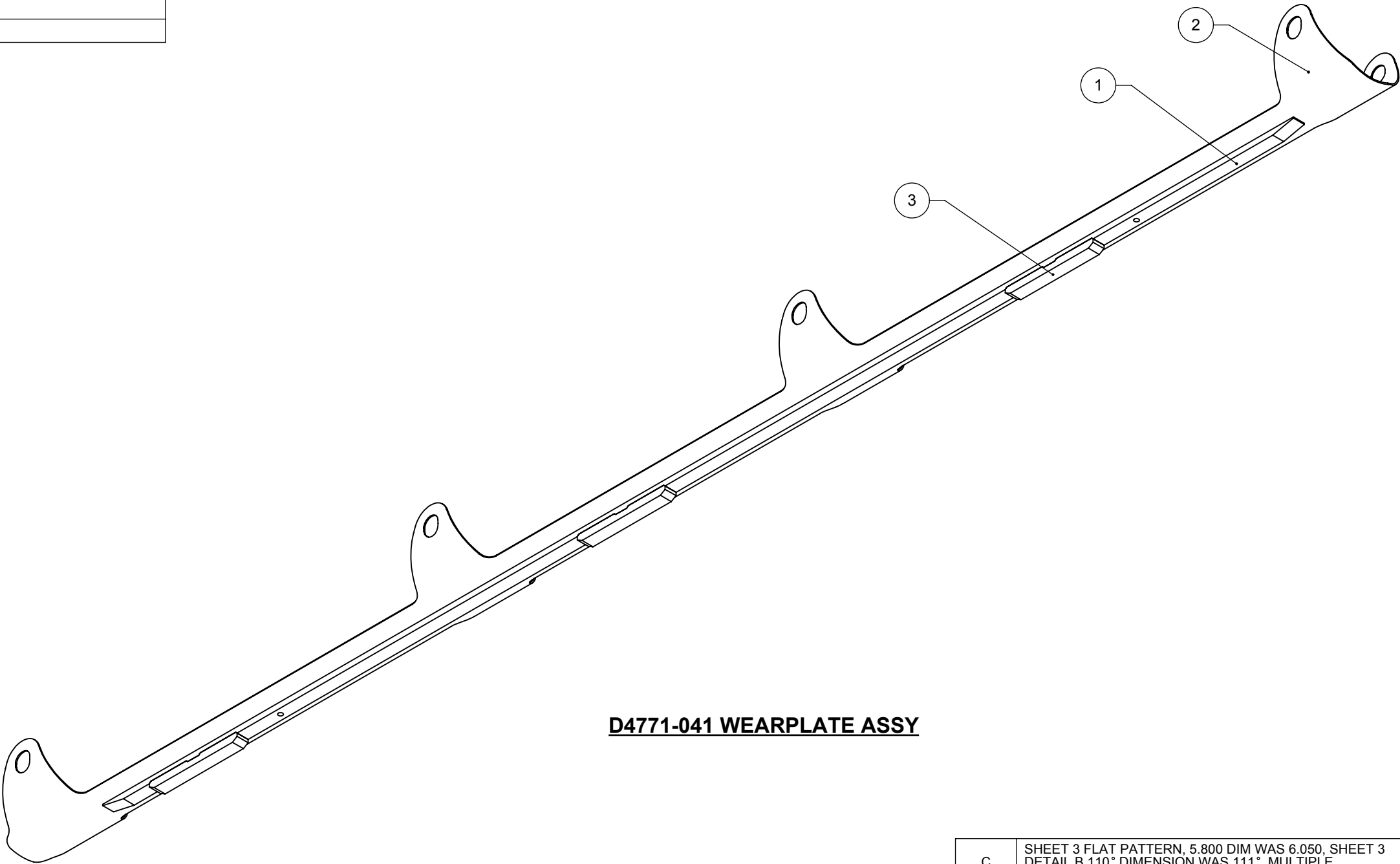


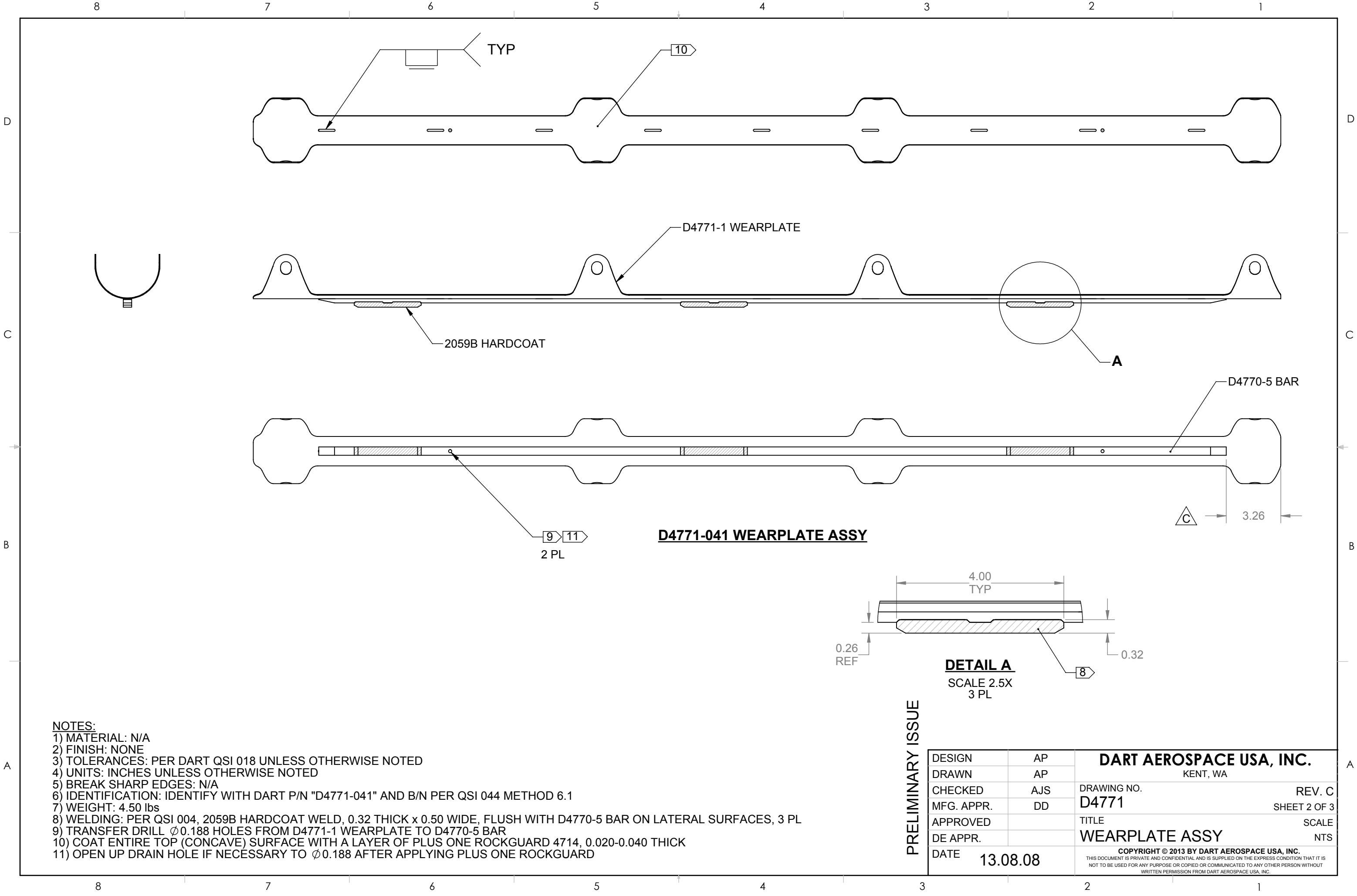
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4771-041	WEARPLATE ASSY
1	1	D4770-5	BAR
2	1	D4771-1	WEARPLATE
3	A/R	2059B	HARDCOAT

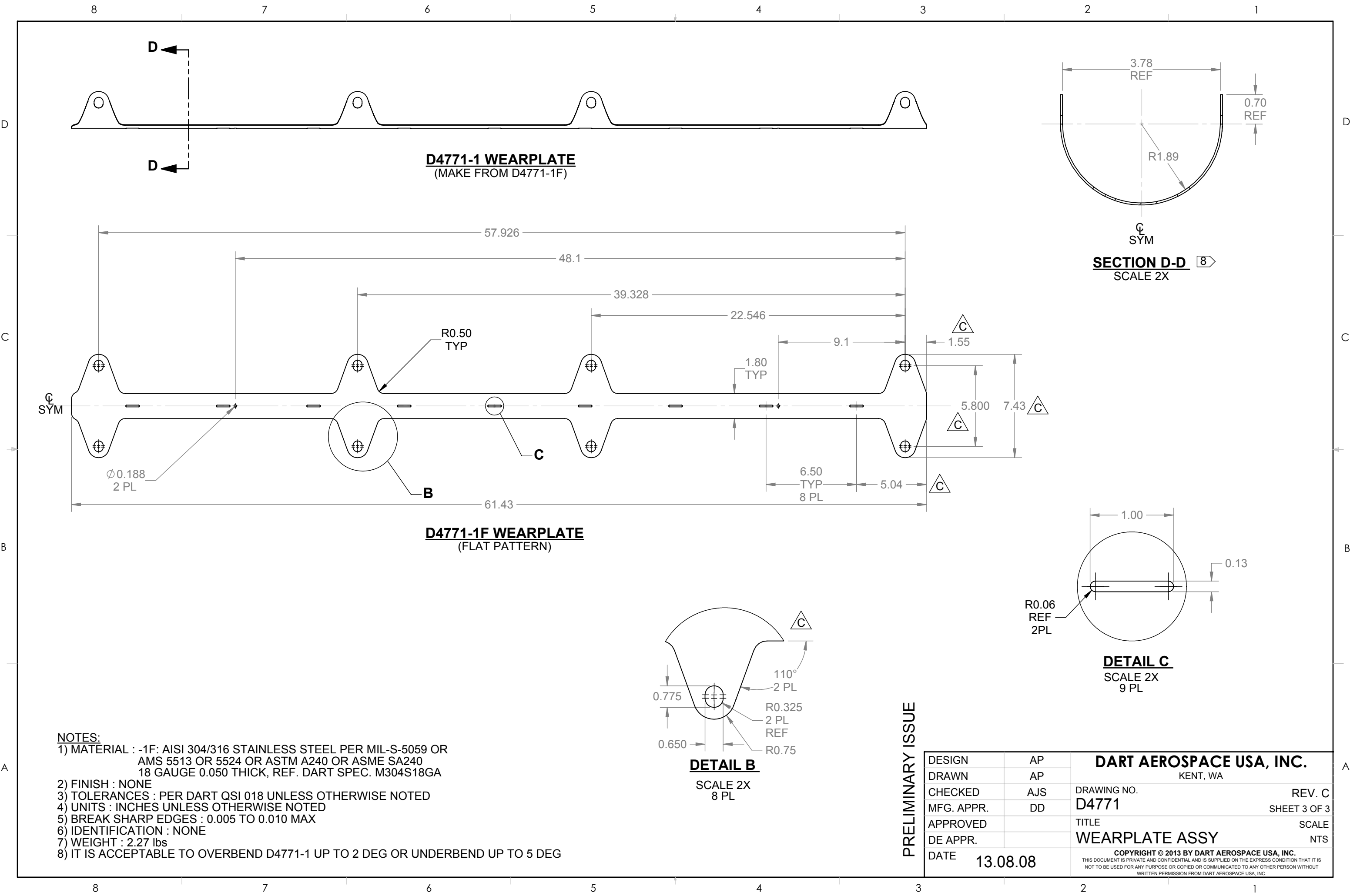


D4771-041 WEARPLATE ASSY

C	SHEET 3 FLAT PATTERN, 5.800 DIM WAS 6.050, SHEET 3 DETAIL B 110° DIMENSION WAS 111°. MULTIPLE DIMENSIONS UPDATED ACCORDINGLY.		AJS	14.03.03
B	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPDATED PART WEIGHTS, DIM 39.328 WAS 41.876 (C3-3)		AP	13.08.08
A	NEW ISSUE		AP	13.02.13
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA		
DRAWN	AP			
CHECKED	AJS	DRAWING NO.		REV. C
MFG. APPR.	DD	D4771		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		WEARPLATE ASSY		NTS
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PRELIMINARY ISSUE





NOTES:
1) MATERIAL : -1F: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF. DART SPEC. M304S18GA
2) FINISH : NONE
3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS : INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
6) IDENTIFICATION : NONE
7) WEIGHT : 2.27 lbs
8) IT IS ACCEPTABLE TO OVERBEND D4771-1 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

DETAIL B
SCALE 2X
8 PL

DETAIL C
SCALE 2X
9 PL

PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D4771	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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